## ## # \* REVISION 1. DISCONNECT BATTERY GROUND CABLE (REALLY DO IT THIS TIME!) 2. DISCONNECT WIRING AND REMOVE OLD STARTER 8. RUN 14 GA. WIRE FROM SOLENOID ON FENDER (FIG.3) TO ATTACH HEAVY BATTERY LEAD TO THE UPPER STUD AT STARTER CRIMP AN EYE TERMINAL ONTO ONE END OF A 14 GA. WIRE AT FENDER, MOVE BATTERY CABLE FROM SWITCHED POST TO 3. MODIFY BRACKET TO FIT MINI STARTER (SEE DETAIL.) SMALL POST CONNECTOR ON MINI STARTER SOLENOID 4. BOLT IN THE MINI STARTER AND BRACKET BATTERY POST ON OLD SOLENOID ON FENDER. IALL POST CONNECTOR ON MINI STARTER SOLENOID FROM SWITCHED SOLENOID POST (ON FENDER) WIRING MODS HEAVY BATTERY CABLE FROM BATTERY POST OF EXISTING SOLENOID (ON FENDER) ž ŧ DATE MODIFICATIONS REQUIRED TO UTILIZE THE MINI STARTER ¥. REVISION ¥ ð ş JATE -,365 OLD STARTER IS 0.365" THICK ISSUE REV. NEW STARTER IS 0.600" THICK 1 D ISSUED FOR FABRICATION THIS MEANS THE HOLE IN THE SUPPORT BRACE MUST THIS MEANS THE HOLE IN THE SUPPORT BRACE MUST THE END OF THE BRACKET MUST BE TRIMMED SO IT DOES NOT INTERFERE WITH MOTOR MOUNT ARM. BE SLOTTED OR MOVED OVER BY 0.240" NOTICE THE DIFFERENCE IN MOUNTING EAR THICKNESS BRACKET MODS SHADED MATERIAL IS REMOVED Z A MERKUR XR4Ti 꼭 콬 \_IGHTER WEIGHT NEWER DESIGN 4-22-03 4-22-03 FINISHED INSTALL CHARGE MUNBER INSTALLATION OF MINI STARTER INTO MERKUR XR4Ti MERKUR XR4TI.COM JOB NO. MORE TORQUE NONE LESS CURRENT DRAW. 0300

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